GLS POLY FILMS PVT LTD

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EXECUTIVE SUMMARY

Based on our recent GHG emissions inventory and sustainability assessment, we have developed an enhanced set of KPIs to track, measure, and improve our sustainability performance across all aspects of our operations. During the reporting period, GLS Polyfilms produced a total of 30,112.26 metric tons of finished products while maintaining an active emissions management program. The company's total estimated carbon footprint amounts to approximately 25,152 tCO₂e, with an emissions intensity of 0.73 tCO₂e per ton of product. This KPI framework will guide our sustainability journey through 2030, with specific targets established for environmental impact reduction, social responsibility enhancement, ethical governance, sustainable sourcing, and climate resilience.

This report presents the comprehensive Environmental, Social, and Governance (ESG) Key Performance Indicators for GLS Polyfilms operations.

GHG Emissions by Scope Carbon Intensity Projection 0.75 0.72

Baseline

kWh/ton

9,250

tCO₂e

0%

1 m³/ton

15%

500

(2024)

250

Target

212.5 kWh/ton by

2030 (15%

reduction)

2030 (20%

reduction)

30% by 2032

0.9 m³/ton by 2030

(10% reduction)

20% by 2028

5,000 by 2030

7,400 tCO₂e by

Unit of Measure

kWh/ton of

BOPET film

tCO₂e/year

% of total

electricity

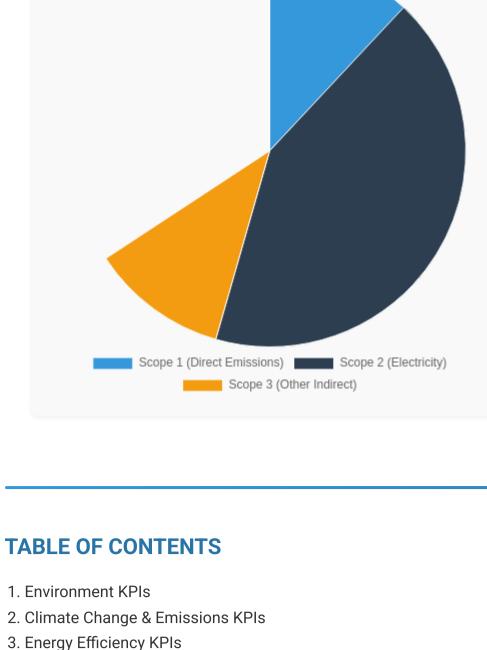
film

used

m³/ton of BOPET

% of total water

Number of trees





Responsible Party

Production

Sustainability

Sustainability

Facility Manager

Facility Manager

Sustainability

Manager

Manager

Manager

Manager

Frequency

Monthly

Quarterly

Annual

Monthly

Quarterly

Annual

SDG Alignment

Clean Energy)

SDG 7 (Affordable and

SDG 13 (Climate Action)

SDG 7 (Affordable and

SDG 6 (Clean Water and

SDG 6 (Clean Water and

SDG 15 (Life on Land)

Clean Energy)

Sanitation)

Sanitation)

11. Implementation Roadmap

4. Climate Resilience KPIs

5. Circular Economy KPIs

7. Social & Health & Safety KPIs

8. Sustainable Sourcing KPIs 9. Climate Governance KPIs

6. Ethics KPIs

1. E	NVIRO	NMEN	IT - KPIs	<u>.</u>

10. Review and Continuous Improvement

- **KPI Name**
- Objective **Energy Consumption**
- Reduce energy use in per Ton production. **GHG Emissions** Reduce greenhouse gas (Scope 1 & 2) emissions.

Usage operations. Water Consumption Optimize water use in per Ton production. Water Recycling Rate Increase water reuse in operations.

Increase renewable energy in

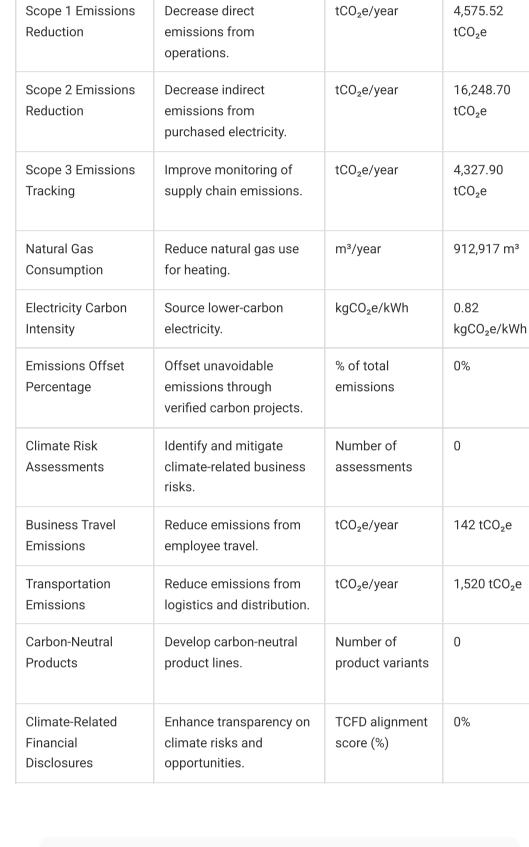
Enhance biodiversity through

reforestation.

Renewable Energy

Native Trees Planted

Biodiversity Impact Assessments	Ensure no net loss of biodiversity.	Number of assessments	0	1 by 2027	One-time	Sustainability Manager	SDG 15 (Life on Land)	
Particulate Matter (PM) Emissions	Reduce air pollution from operations.	Tons/year	5 tons	4.25 tons by 2030 (15% reduction)	Quarterly	Environmental Officer	SDG 3 (Good Health and Well-being)	
Air Quality Compliance	Ensure compliance with air quality standards.	% compliance	100%	100% annually	Annual	Environmental Officer	SDG 11 (Sustainable Cities and Communities)	
Recycled PET Usage	Increase use of sustainable materials.	% of total PET used	0%	10% by 2030	Annual	Procurement Manager	SDG 12 (Responsible Consumption and Production)	
Material Waste Reduction	Minimize material waste in production.	% reduction per ton	0%	15% by 2028	Quarterly	Production Manager	SDG 12 (Responsible Consumption and Production)	
Eco-Friendly Chemical Substitution	Substitute chemicals with Water Soluble & safer alternatives.	% of high-risk chemicals	0%	50% by 2032	Annual	Quality Assurance Manager	SDG 12 (Responsible Consumption and Production)	
Waste to Landfill	Achieve zero waste to landfill.	% of production waste	20%	0% by 2030	Quarterly	Waste Management Officer	SDG 12 (Responsible Consumption and Production)	
Waste Recycling Rate	Increase recycling of production waste.	% of production waste	60%	80% by 2028	Quarterly	Waste Management Officer	SDG 12 (Responsible Consumption and Production)	
Eco-Friendly Film Variants Developed	Develop sustainable products for customer use.	Number of variants	0	2 by 2028	Annual	R&D Manager	SDG 9 (Industry, Innovation and Infrastructure)	
Energy Efficiency in Product Use	Reduce energy required for film processing by customers.	% reduction	0%	10% by 2030	Annual	R&D Manager	SDG 9 (Industry, Innovation and Infrastructure)	
Regulatory Compliance for Safety	Ensure products meet safety standards for customers.	% compliance	100%	100% annually	Annual	Quality Assurance Manager	SDG 3 (Good Health and Well-being)	
Customer Safety Training	Educate customers on safe product use.	% of clients trained	0%	50% by 2027	Annual	Sales Manager	SDG 3 (Good Health and Well-being)	
Post-Use Film Recovery	Promote recycling of films after use.	% of films recovered	0%	20% by 2030	Annual	Sustainability Manager	SDG 12 (Responsible Consumption and Production)	
Customer Education on Recycling	Educate customers on recycling options.	% of customers educated	0%	100% by 2028	Annual	Sales Manager	SDG 12 (Responsible Consumption and Production)	
Employee Sustainability Training	Train employees on environmental practices.	% of employees trained	50%	100% by 2026	Quarterly	HR Manager	SDG 4 (Quality Education)	
Industry Workshops on Sustainability	Lead advocacy for sustainable packaging.	Number of workshops	0	1 annually by 2027	Annual	Sustainability Manager	SDG 17 (Partnerships for the Goals)	
	Environmental Targets Pro	oaress		Resource Usage Trend				
	250	Resor						
	Energy Efficiency			200 ————				
	100			Resource Use Intensity				
Sustainable Materials	60	Water Manag	ement	Resour				
	Energy (kWh/ton) Water (m³/ton) Waste (kg/ton)							
2024 (Baseline) 2030 (Target)						(Target)		
Renewable Energy Waste Reduction								
	Emissions Reduction							



Emissions Reduction Pathway (tCO₂e)

2028

Scope 2 Emissions

Unit of Measure

% of waste heat

Average efficiency

implementation

kW reduction

Number of audits

plan

plan

% completion of

% of key suppliers

assessed

Unit of Measure

% circularity

Tons/year

% of scrap reused

% recyclable

Average product

lifespan (years)

packaging

score

0%

0%

Baseline (2024)

Needs

Needs

Needs

Current

needed

2030

2028

Reused

Unit of Measure

Percentage (%)

Number of

incidents

Baseline (2024)

90% (270/300

0 incidents

employees trained)

assessment

assessment

assessment

assessment

4,043.66 tons

Target

40% by 2030

6,000 tons by

85% by 2028

recyclable by

25% increase

Renewable Content

Product Longevity

Target

100% by 2025

0 incidents

annually

2028

100%

2027

by 2030

recovered

rating

% of

2029

2030

Baseline (2024)

10%

Baseline

needed

0%

assessment

Current peak

assessment

needed

0

Target

2030

50% by 2028

25% improvement by

100% certified by 2027

20% reduction by 2028

2 comprehensive

audits annually by

2026

g 40

18,000

14,000

10,000

6,000

2,000

2025

3. ENERGY EFFICIENCY - KPIs

Objective

processes.

system.

periods.

Recover and reuse waste

Upgrade to more energy-

efficient machinery.

Implement ISO 50001

energy management

demand during peak

identify efficiency

Reduce maximum energy

Regularly audit operations to

heat from production

KPI Name

Recovery

Efficiency

Energy

System

Management

Peak Demand

Energy Audits

Planning

Heat-Related

Productivity Plan

Climate-Resilient

Supply Chain

KPI Name

Material

Circularity Index

Waste Diversion

Internal Material

Recovery

Packaging

Recyclability

Product Life

100

80

60

40

20

2024

Waste Management (%)

Extension

from Landfill

scenarios.

5. CIRCULAR ECONOMY - KPIs

Objective

initiatives.

recyclability.

usage life.

Mitigate impacts of rising

temperatures on operations.

Assess and enhance supplier

resilience to climate impacts.

Measure overall circularity of

Increase waste diverted from

Increase reuse of production

Design product packaging for

Design products for longer

Waste Management Progression

2026

Landfill Recycled

scrap within processes.

landfill through recycling

production processes.

Reduction

Process Heat

Equipment Energy

2026

Scope 1 Emissions

2027

Scope 3 Emissions

Emissions (tCO₂e)

Emissions Reduction

Current Performance 2030 Targets

Baseline

 tCO_2e/ton

(2024)

0.73

Target

0.62 tCO₂e/ton by 2030

3,660 tCO₂e by 2030 (20%

12,186 tCO₂e by 2030 (25%

Full inventory by 2026, 15%

730,334 m³ by 2030 (20%

reduction by 2030

(15% reduction)

reduction)

reduction)

reduction)

Unit of Measure

tCO₂e/ton of

product

2. CLIMATE CHANGE & EMISSIONS - KPIs

Reduce carbon emissions

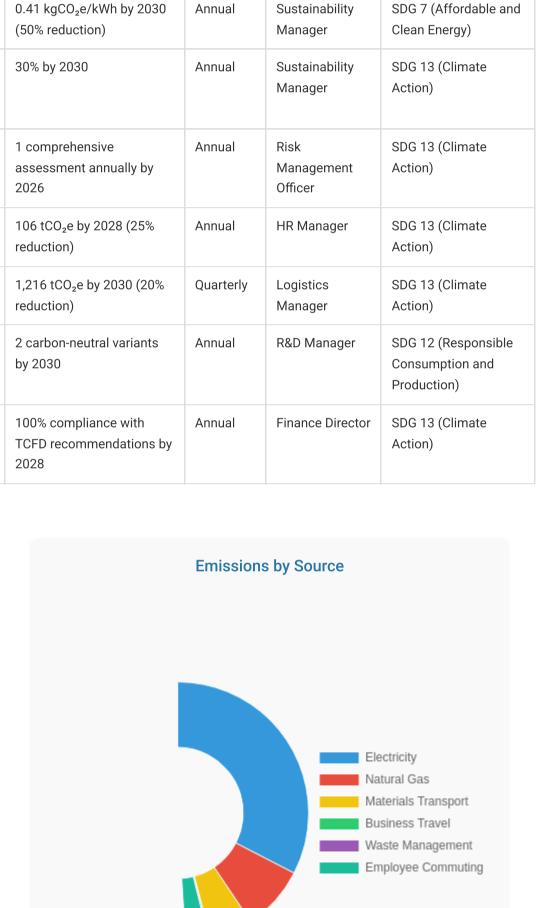
per unit of production.

Objective

KPI Name

Ton

Carbon Intensity per



Responsible

Production

Manager

Facility

Manager

Manager

Facility

Manager

Manager

Sustainability

Sustainability

Party

SDG Alignment

SDG 7 (Affordable

and Clean Energy)

Frequency

Quarterly

Annual

Quarterly

Monthly

Annual

Renewable Energy Integration Plan

Responsible

Sustainability

Manager

Production

Manager

Facility

Manager

Manager

Facility

Manager

Procurement

Party

SDG Alignment

SDG 13 (Climate

SDG 13 (Climate

Clean Energy)

SDG 7 (Affordable and

SDG 12 (Responsible

Consumption and

SDG 13 (Climate

Production)

Action)

Action)

Action)

Frequency

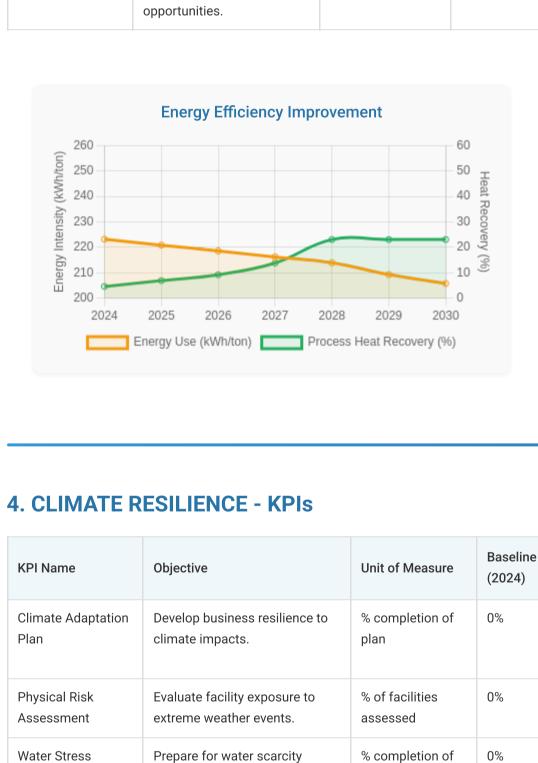
Quarterly

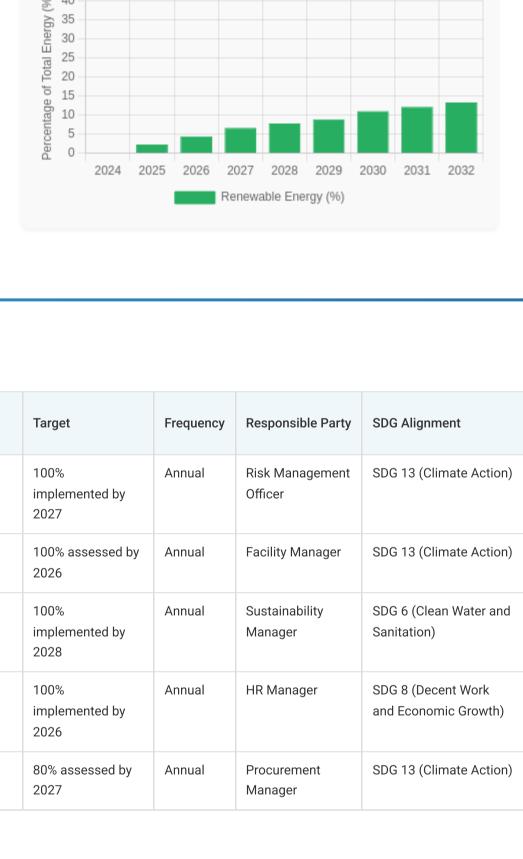
Quarterly

Quarterly

Annual

Monthly





Responsible

Production

Manager

Waste

Officer

Management

Production

R&D Manager

R&D Manager

Circular Economy Progress

Material Circularity 100

80

60

Material Efficiency

2030 (Target)

Responsible Party

HR Manager

Ethics Officer

Manager

Manager

Responsible

HR Manager

HR Manager

HR Manager

HR Manager

HR Manager

Safety Officer

Safety Officer

HR Manager

Sustainability

Manager

Safety Performance

2022

Responsible

Procurement

Procurement

Procurement

Procurement

Manager

Manager

Manager

Manager

Party

2023

Near Misses

Party

Sustainability

Annually

Frequency

Annually

Annually

Annually

Annually

Annually

Quarterly

Quarterly

Annually

Annually

2024 (Current)

Frequency

Annually

Quarterly

Manager

Party

SDG Alignment

SDG 12 (Responsible

SDG 12 (Responsible

SDG 12 (Responsible Consumption and

SDG 12 (Responsible

SDG 12 (Responsible

Waste Recycling

Product Recyclability

SDG Alignment

SDG 16 (Peace,

Justice, Strong

SDG 16 (Peace,

Justice, Strong

Justice, Strong

(Partnerships for

Institutions)

SDG 17

the Goals)

SDG Alignment

Economic Growth)

Economic Growth)

Economic Growth)

Economic Growth)

Economic Growth)

Well-being)

Well-being)

the Goals)

SDG 8 (Decent Work and

SDG 3 (Good Health and

SDG 3 (Good Health and

SDG 5 (Gender Equality)

SDG 17 (Partnerships for

2024

SDG Alignment

SDG 12 (Responsible

SDG 12 (Responsible

SDG 7 (Affordable and

SDG 8 (Decent Work and

Economic Growth)

Consumption and

Consumption and

Production)

Production)

Clean Energy)

Institutions)

Consumption and

Consumption and

Consumption and

Consumption and

Production)

Production)

Production)

Production)

Production)

Frequency

Annual

Quarterly

Monthly

Annual

Annual

6. ETHICS - KPIs Objective **KPI Name** Ensure all employees are Anti-Corruption

trained on anti-corruption

Maintain a corruption-free

ethical clauses in all new

Promote ethical business

community engagement.

practices through

7. SOCIAL & HEALTH & SAFETY - KPIs

a stable workforce.

Minimum wage.

executive level.

funds.

Enhance employee skills and

awareness through training.

Ensure no child labour in operations.

Ensure no forced labour in operations.

Reduce employee turnover to maintain

Ensure all employees earn above the

Maintain a safe working environment

Prevent any fatalities in the workplace.

Increase female representation at the

Support community development

through corporate social responsibility

Employee Development Metrics

with no lost time due to injuries.

Objective

contracts.

and bribery policies.

workplace.

Training Coverage

Anti-Corruption

Incidents

Clauses

Initiatives

KPI Name

Child Labour

Forced Labour

Employee Attrition

Training Hours per

Employees Above

Lost Time Injury

Fatal Incidents

Gender Balance

(Executives)

CSR Spending

10

8

ining Hours

Sustainable

Materials

Reduction

Conduct

Sourcing

Initiatives

KPI Name

Oversight

Incentives

Hours

Green

Investment

Portfolio

Phase

Phase 1: Baseline &

Measurement

Phase 2: Initial

Implementation

Phase 3: Transformation

Phase 4: Leadership

Opportunity

Resource

Efficiency

Products &

APPROVAL

Approved By:

SS Akhtar Unit Head

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Next Review Date: 21.08.2025

Services

Energy Sources

premiums

Board Climate

Climate-Related

Climate Training

Climate Policy

Engagement

Packaging for Raw

Carbon Footprint

Supplier Code of

Water Usage in

Community Sourcing

Incidence

Incidence

Employee

Living Wage

Rate

Ratio

Community Ethics

	·			,			Institutions)
Grievance Mechanism Access	Provide all employees access to a system for reporting ethical concerns.	Percentage (%)	100% (all 300 employees have access)	Maintain 100%	Annually	HR Manager	SDG 8 (Decent Work and Economic Growth)
Labour Ethical Violations	Prevent labour-related ethical violations (e.g., discrimination, harassment).	Number of violations	0 violations	0 violations annually	Quarterly	HR Manager/Ethics Officer	SDG 8 (Decent Work and Economic Growth)
Supplier Ethics Audits	Audit key suppliers for ethical practices (labour, anti-corruption).	Percentage (%)	50% (10/20 key suppliers audited)	80% by 2028	Annually	Procurement Manager	SDG 16 (Peace, Justice, Strong Institutions)
Ethics Reporting Transparency	Publish an annual ethics and compliance report for stakeholders.	Yes/No (Report Published)	Yes (included in 2024 Sustainability Report)	Publish annually starting 2025	Annually	Sustainability Manager	SDG 16 (Peace, Justice, Strong Institutions)
Employee Ethics Awareness	Increase employee awareness of ethics policies and whistleblower system.	Percentage (%)	85% (255/300 employees aware)	95% by 2025	Annually	HR Manager	SDG 8 (Decent Work and Economic Growth)
Ethics Training Hours	Provide sufficient ethics training to all employees.	Average hours per employee	1.5 hours/employee (450 total hours)	2 hours/employee by 2025	Annually	HR Manager	SDG 8 (Decent Work and Economic Growth)
Whistleblower Report Resolution	Resolve all whistleblower reports promptly.	Percentage (%) resolved within 30 days	100% (2/2 reports resolved in 30 days)	100% resolution within 30 days	Quarterly	Ethics Officer	SDG 16 (Peace, Justice, Strong Institutions)
Ethical Contract	Include anti-corruption and	Percentage (%)	80% (40/50 new	100% by 2026	Annually	Procurement	SDG 16 (Peace,

contracts with

1 initiative (vendor

Baseline

(2024)

0% (NIL)

0% (NIL)

8%

5 hours

100%

0.00

0

30%

women

5 Lakhs

2 initiatives

annually by 2025

Target

Maintain

0% (NIL)

Maintain

0% (NIL)

5% by 2030

8 hours by

Maintain

Maintain

Maintain 0

40% by

30 Lakhs by

2030

2030

12 10

> 8 6

2 0

Target

40% by 2026

80% by 2027

50% by 2026

70% by 2028

50% (50% of

sustainable)

300 tons CO₂e

70% (35/50

PET resin

Baseline

(2024)

0%

0%

0

Needs

assessment

4 hours by 2026

2 industry

collaborations

annually by 2027

30% of CAPEX by 2030

deliveries

Percentage

Tons of CO₂e

Percentage

Liters per ton

Number of

initiatives

Unit of Measure

% of climate issues

reviewed by board

% of executives with

Hours/employee/year

Number of engagements

% of capital expenditure

climate KPIs

(%)

(%)

2020

2021

Frequency

Annually

Annually

Annually

Annually

Lost Time Injury Rate

Incident Rate

2030

100%

0.00

clauses)

workshop)

Unit of Measure

Percentage (%)

Percentage (%)

Percentage (%)

Hours per

employee

Percentage (%)

Rate (incidents per

hours worked)

Percentage (%)

Lakhs (INR)

10

Number of

incidents

Number of

initiatives

Train	25 2026 2027 2028 ling Hours per Employee Employee	2 2029 2030 ployee Attrition (%)	te (%)
KPI Name	Objective	Unit of Measure	Baseline (2024)
Recycled PCR PET Usage	Increase the use of recycled PCR PET resin in BOPET film production.	Percentage (%)	20% (20% of PET resin is recycled)
Supplier Sustainability Compliance	Ensure suppliers meet basic sustainability standards (e.g., energy, waste).	Percentage (%)	60% (30/50 suppliers compliant)
Energy-Efficient Sourcing	Source raw materials from suppliers using renewable energy.	Percentage (%)	30% (15/50 suppliers use renewables)
Supplier Audits for Sustainability	Audit key suppliers for sustainable practices (e.g., waste, emissions).	Percentage (%)	40% (8/20 key suppliers audited)
Local Supplier Engagement	Increase sourcing from local suppliers to reduce transport emissions.	Percentage (%)	25% (12/50 suppliers local)

Ensure raw materials are

delivered in eco-friendly

sourcing activities.

Ensure suppliers sign a

Reduce carbon emissions from

sustainability-focused code of

Reduce water use by suppliers

Engage with local communities

for sustainable raw material

in raw material production.

packaging.

conduct.

sourcing.

9. CLIMATE GOVERNANCE - KPIs

Objective

issues.

Ensure board-level

Link executive

Enhance employee

Advocate for effective

Increase investments in

low-carbon technologies.

climate literacy.

climate policies.

supervision of climate

compensation to climate



HR Manager

Public Affairs

Manager

Finance Director

Annual

Annual

Annual

Expected Impact

12-15% reduction in

20-25% reduction in

emissions

emissions

emissions

Path to net-zero

5% reduction in emissions

Investment Required

₹160,000 - ₹200,000

₹1.2M - ₹1.8M

₹2.5M - ₹3.5M

developments

Low-carbon product development, eco-design initiatives,

customer partnerships

TBD based on technological

SDG 13 (Climate

(Partnerships for

SDG 13 (Climate

Action)

SDG 17

the Goals)

Action)

10. REVIEW AND CONTINUOUS IMPROVEMENT All KPIs will be reviewed annually during the Environmental Policy review (next review: March 2026) to ensure relevance and alignment with targets. Adjustments may be made based on technological advancements, regulatory changes, or stakeholder feedback. Responsible parties are encouraged to provide input on challenges and opportunities for improvement during quarterly sustainability meetings.

Key Aspects of the Review Process:

Annual comprehensive assessment of all KPIs against targets

Gap analysis to identify areas requiring additional resources or focus

Quarterly progress reviews with responsible managers

Stakeholder feedback incorporation mechanism

11. IMPLEMENTATION ROADMAP

Benchmarking against industry peers and best practices

Assessment of data quality and measurement methodologies

Timeline

2024-

2025

2025-

2027

2027-

2030

2030-Carbon neutrality planning, industry best practices, 2040 regenerative approaches

Focus Areas

development

engagement

economy initiatives

KPI data collection systems, employee awareness, policy

Energy efficiency measures, waste reduction, supplier

Renewable energy adoption, product redesign, circular

Potential Business Benefits Improved production processes, recycling, reduced operational costs, increased resilience Lower operational costs, reduced carbon exposure,

Access to new markets, increased customer loyalty, price

- increased energy independence
- **CLIMATE OPPORTUNITIES** Likelihood Timeframe **Key Initiatives** Short-term (0-3 High Continuous improvement program, waste reduction years) targets, circular economy initiatives High Medium-term (3-7 On-site solar installation, renewable energy PPAs, battery years) storage systems
- years) New business opportunities, diversified revenue streams, Climate-resilient product planning, market research, Markets Medium Long-term (7+ increased competitiveness years) strategic diversification Resilience Improved supply chain stability, reduced disruption risks, High Medium-term (3-7 Business continuity planning, supplier diversification, enhanced stakeholder confidence years) flexible operations capabilities

Medium

Medium-term (3-7

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